

## Tablet Drilling Jig

### Steps:

1. Print out this page at 100% scale on an A4 piece of paper.
2. Remove the Tablet from its Case.
3. Position the Case face down on a flat surface so that the text "Samsung" can be read in an upright orientation.
4. Position this piece of paper on the center of the case, with the dashed line aligned with the bottom edge of the case.
5. Carefully drill six (6) 3mm holes into the Case as marked by the cross hairs. Add sacrificial material under the case if required.
6. Add a shallow countersink to the holes on the inside surface of the Case. It must be sufficient depth for an M3 countersunk screw to sit flush in the hole. A large drill bit ~10mm can be used for this operation.
7. Fasten the Tablet Mount to the Case with 6 x M3x6mm Countersunk Screws to 1.2Nm, with Loctite 222.

